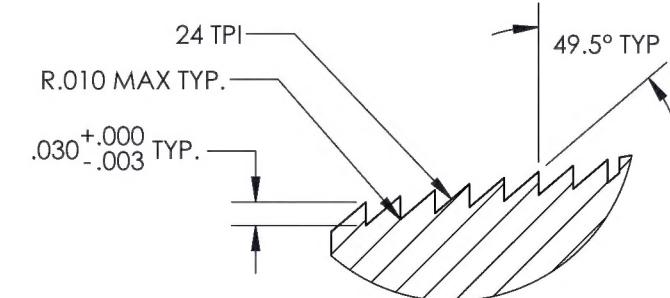
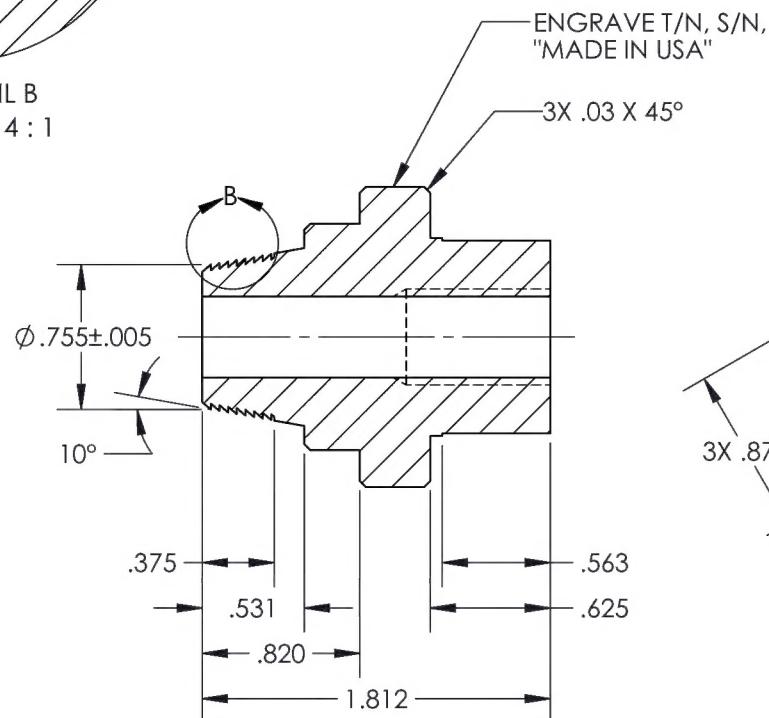
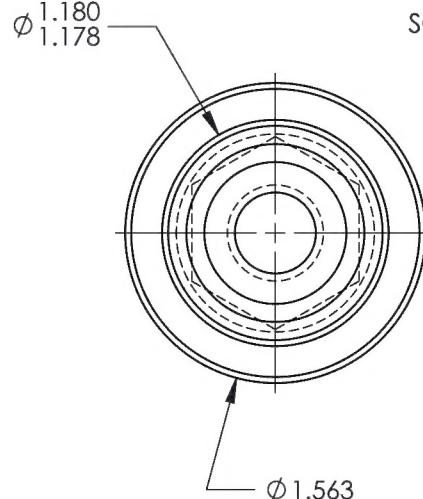


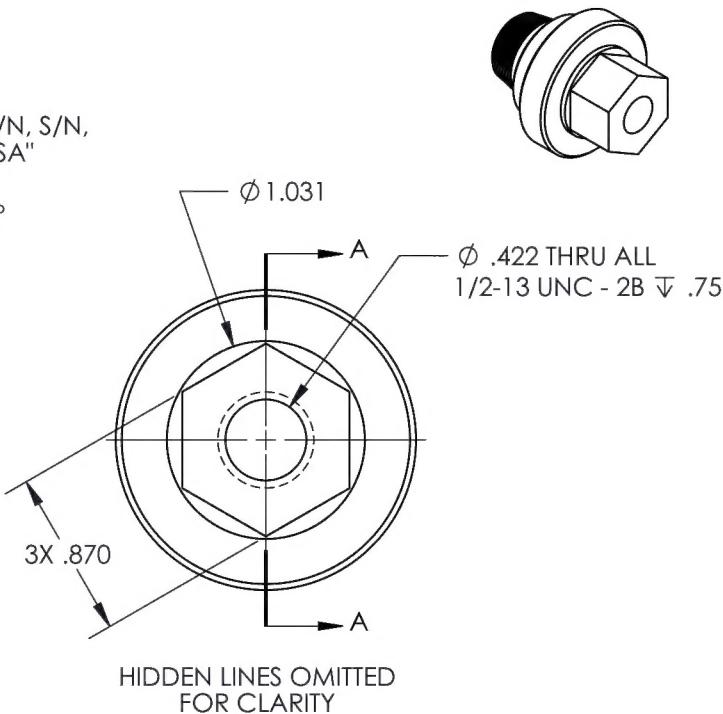
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DETAIL B
SCALE 4 : 1



SECTION A-A



NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART
AEROSPACE

TITLE		REV
ADAPTER		2
DWG NO.		
MAT'L	4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	RC 32-36	.XXX ± .010 FRACTIONS ± 1/8
TREAT		.XX ± .01 ANGLES ± 5°
FINISH	BLACK OXIDE	X ± .1 SURFACES = 125 ✓
SPEC	QMSI-6.2.2, B.O. REV D	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED:	CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR:	ANDERSON	USED ON MODEL
QA APPR:	LINDSAY	
APPROVED:	GILBERT	SEE NOTE 1
SCALE	1:1	DATE 7/17/2000
		SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		-12	1	1	ADAPTER	4140/4142	